XL 4210 V
STEEL MILL MAINTENANCE

**SPECIFICATIONS**

**Engine**
- Volvo TAD551 VE, Tier III (optional TAD571 VE, Tier 4f), 4 cycle, inline 4 cylinder, liquid cooled, electronic controlled
- Vertical canister style lube and main fuel filters and fuel/water separation with manual feed pump attached to engine
- Water in fuel indicator and alarm

**Gross Rating:** 173 hp @ 2200 rpm (129kW)
590 ft lb Torque @ 1100-1500 rpm (800Nm)

**Net Rating:** 153 hp @ 2200 rpm (114kW)

- Variable viscous fan clutch system
- Vertical stacked hydraulic oil cooler, charge air cooler and radiator
- Block heater

**Maximum slope:** 30°

- 24 volt starter
- 100 amp alternator
- Two SAE #C31-S 1000 CCA batteries
- Two-stage dry type air cleaner with centrifugal pre-cleaner and safety element
- Vacuator valve and service indicator

**Fuel tank capacity:** 82 gallons (310 L)

**Operator Cab**
- All-weather cab
- Tinted safety glass windows
- Acoustical lining
- Four-way adjustable seat
- AM/FM radio
- Filtered fresh air heater
- Defroster
- Air conditioner
- Front window has heat-resistant glass
- Rearview mirrors on right and left sides
- Swing lights

**Controls**
- Two electronic joysticks (hoist and bucket, telescope and swing)
- One rocker switch (tilt) control
- Joysticks mounted on arm pods
- Quick change joystick pattern switch located on instrument panel
- Self-centering joysticks; when controls are released, power for movement disengages and swing and tilt brake set automatically
- Two electric foot pedals (with handles) control crawler travel speed and direction, crawler steering and crawler brakes
- Toggle switch on arm pod allows selection of two crawler speed ranges

**Boom**
- Two piece triangular telescoping boom
- Adjustable boom rollers with eccentric shafts
- 360° continuous boom tilt
- 105° boom pivot angle
- Auxiliary hydraulics

**Hydraulic System**
- One load-sensing, axial piston pump; oil flow 0-110 gpm (0-435 L/min)
- Gear pump, 6 gpm (23 L/min)
- Electronic monitor in cab indicates:
  - Low hydraulic fluid level
  - High hydraulic fluid temperature
  - System working pressure
  - System pilot pressure

**SYSTEM SPECIFICATIONS**

**Four Cylinders**
- One tool: 5.0" ID, 3.0" rod (127 mm x 76 mm), 25.9" (658 mm) stroke
- Two hoist: 4.25" ID, 3.15" rod (108 mm x 80 mm), 31.0" (787 mm) stroke
- One telescope: 3.5" ID, 2.559" rod (89 mm x 65 mm), 12.6" (3.81 m) stroke

**Four Hydraulic Motors**
- Swing, 64 hp (48 kW)
- Tilt, 50 hp (37 kW)
- Two propel motors, 120 hp (89 kW) each

**Operating Pressures:**
- Hoist......................4,900 psi (331 BAR)
- Tilt.......................4,900 psi (331 BAR)
- Swing...................4,200 psi (290 BAR)
- Tool......................4,900 psi (331 BAR)
- Telescope..............4,900 psi (331 BAR)
- Propel...............4,900 psi (331 BAR)
- Pilot System.........550 psi (38 BAR)

**Oil Capacity**
- Reservoir system 65 gallons (246 L)
- Pressurized reservoir with visual oil level gauges

**Filtration System**
- 10 micron return filter
- 10 micron pilot filter
- Fin and tube-type oil cooler with thermal by-pass and relief valves
- Pressure-compensated, load-sensing valves with circuit reliefs in all circuits

**Crawler Drive**
- Dual range, high torque motor powers each track
- Three-stage planetary drive with integral speed limiting valve and automatic spring-set/hydraulic release wet-disc parking brake

**Travel Speed:** on flat, level surface:
- High Speed: 3.4 mph (5.5 km/h)
- Low Speed: 1.9 mph (3.1 km/h)
- Automatic two-speed control shifts crawler drive into low speed under difficult travel conditions
- Manual override switch for loading the machine for transport

**Gradeability:**
- 58%, limited by engine lubrication requirements

**Drawbar Pull**
- 38,324 lbs (170 kN)

**Individual Track Control**
- Tracks counter-rotate to pivot machine about the swing centerline
- Electronically operated travel alarm signals crawler movement in either direction
Dimensions

A  Overall length with attachment open: 25'11" (7.9)
A1 Overall length without attachment: 23'10" (7.3)
B  Overall height with attachment open: 10'9" (3.3)
B1 Overall height without attachment: 10'5" (3.2)
C  Width of upperstructure: 9'0" (2.7)
D  Minimum clearance, upperstructure to undercarriage: 5' (1.5)
E  Swing clearance, rear of upperstructure: 8'0" (2.4)
F  Top of cab guard to groundline: 10'5" (3.2)
G  Clearance, upperstructure to groundline: 35' (1.0)
H1 Height of optional folding lift yoke lowered: 19' (5.8)
H2 Height of pin of optional folding lift yoke: 3'7" (1.1)
H3 Height of optional folding lift yoke: 4'0" (1.2)
H4 Height to pin of optional rigid lift yoke: 2'8" (0.8)
H5 Overall height of optional rigid lift yoke: 3'0" (0.9)
J1 Axis of rotation to centerline of drive sprockets: 51' (1.7)
J2 Nominal distance between centerlines of drive sprockets and idlers: 110' (3.4)
J3 Axis of rotation to end of track assembly: 6'10" (2.1)
J4 Nominal overall length of track assembly: 13'8" (4.2)
K  Width of crawler (standard): 10'6" (3.2)
L  Width of crawler (optional): 9'10" (3.0)
M  Ground clearance (per SAE J1234): 18" (454 mm)
N  Track gauge, roller centerline to roller centerline: 7'10" (2.4)
O  Width of crawler track assembly (standard): 31'5" (900 mm)
P  Width of crawler track assembly (optional): 23'6" (600 mm)
Q  Minimum radius at groundline: 12'7" (3.8)
R  Boom pivot to groundline: 5'8" (1.7)
S  Boom pivot to axis of rotation: 118°
T  Maximum telescoping boom length: 26'1" (8.0)
U  Minimum telescoping boom length: 13'7" (4.1)
V  Boom pivot angle: 30° Up and 75° Down
W  Boom operating radius: 31'11" (9.7)
X  Maximum height of working equipment: 14'7" (4.4)
Y  Width of crawler track assembly (optional): 31'5" (900 mm)
Z  Maximum working radius: 33'11" (10.3)
AA Maximum radius at groundline (Scaling Hook): 31'5" (900 mm)
AB Maximum radius at groundline (S-29 Hammer): 34'7" (10.5)
AC Minimum radius at groundline: 11'9" (3.6)
AD Minimum radius at groundline: 12'7" (3.8)
AE Boom pivot to groundline: 5'8" (1.7)
AF Boom pivot to axis of rotation: 11'1" (3.4)
AG Attachment bit radius (Scaling Hook): 3'10" (1.2)
AH Attachment tooth radius: 7'0" (2.1)
AI Boom pivot angle: 30° Up and 75° Down
AJ Boom pivot to attachment pivot: 26'1" (8.0)
AK Minimum telescoping boom length: 13'7" (4.1)
AL Boom pivot to attachment pivot: 26'1" (8.0)
AM Maximum radius at groundline: 31'5" (900 mm)
AN Maximum radius at groundline: 34'7" (10.5)
AO Minimum radius at groundline: 12'7" (3.8)
AP Attachment tooth radius: 3'10" (1.2)
AQ Attachment bit radius: 7'0" (2.1)
AR Minimum radius at groundline: 11'9" (3.6)
AS Minimum radius at groundline: 12'7" (3.8)
AT Boom pivot to groundline: 5'8" (1.7)
AU Boom pivot to axis of rotation: 11'1" (3.4)
AV Maximum radius at groundline: 31'11" (9.7)
AW Minimum radius at groundline: 11'9" (3.6)
AX Maximum radius at groundline: 34'7" (10.5)
AY Minimum radius at groundline: 12'7" (3.8)
AZ Maximum radius at groundline: 31'5" (900 mm)
BA Maximum radius at groundline: 34'7" (10.5)
BB Minimum radius at groundline: 12'7" (3.8)
BC Minimum radius at groundline: 11'9" (3.6)
BD Minimum radius at groundline: 12'7" (3.8)
BE Minimum radius at groundline: 11'9" (3.6)
BF Minimum radius at groundline: 12'7" (3.8)
BG Minimum radius at groundline: 11'9" (3.6)
BH Maximum radius at groundline: 23'6" (7.1)
Dimensions subject to change without notice. Metric units are meters (m) unless noted. Machines shown may have optional equipment.

Swing

- Priority swing circuit with axial piston motor
- Planetary transmission

Swing speed: 70 rpm

Swing Brake

- Automatic spring-set/hydraulic release
- Wet-disc parking brake
- Dynamic braking is provided by the hydraulic system

Function Forces

Rated Boom Force: 22,075 lbs (98.2 kN)
Rated Ripper Tooth Force: 25,405 lbs (113 kN)
Boom Rotating Torque: 25,800 ft lb (34,980 Nm)
Boom Rotating Speed: 7.0 rpm

Weight

- Approximate working weight with hammer, fuel tank half full and no operator

<table>
<thead>
<tr>
<th>Pad Size</th>
<th>Weight</th>
<th>BEARING PRESSURE</th>
</tr>
</thead>
<tbody>
<tr>
<td>31.5&quot;</td>
<td>48,862 lbs</td>
<td>58 psi (40.2 kPa)</td>
</tr>
<tr>
<td>800 mm</td>
<td>22,163 kg</td>
<td></td>
</tr>
</tbody>
</table>

It is Gradall Policy to continually improve its products. Therefore designs, materials and specifications are subject to change without notice and without incurring any liability on units already sold. Units shown may have optional equipment.